



## LOCH LOMOND GROUP

### TECHNICAL SPECIFICATION, INGREDIENTS LIST & METHOD OF MANUFACTURE

#### GLEN SCOTIA 15 YEAR OLD SINGLE MALT SCOTCH WHISKY

Produced according to the requirements of The Product Specification for Scotch Whisky and the Scotch Whisky Regulation 2009.

|                                   |                                                                          |
|-----------------------------------|--------------------------------------------------------------------------|
| <b>1. Name of Product</b>         | Glen Scotia 15-Year-Old Single Malt Scotch Whisky                        |
| <b>2. Country of Origin</b>       | Scotland                                                                 |
| <b>3. Country of Distillation</b> | Scotland                                                                 |
| <b>4. Product Category</b>        | Single Malt Scotch Whisky                                                |
| <b>5. Alcohol Content</b>         | 46.0% ABV                                                                |
| <b>6. Ingredients</b>             | Single Malt Scotch Whisky<br>Demineralised Water<br>E150a Spirit Caramel |

#### **7. Method of Manufacture**

Glen Scotia 15-Year-Old Single Malt Scotch Whisky is produced by Loch Lomond Group and bottled at the company's Glen Catrine Bonded Warehouse site, 7 Laigh Road, Catrine, Ayrshire, KA5 6SR.

Glen Scotia 15-Year-Old Single Malt Scotch Whisky is batch distilled in pot stills from a mash of malted barley, saccharified by the indigenous diastases and fermented by the action of yeast. The alcohol content of the distilled spirits is less than 94.8%. Only malted barley is used to produce Single Malt Scotch Whisky.

Single malt whisky has been matured in oak casks of less than 700 litre capacity for a minimum of fifteen years. After maturation, the spirit strength is reduced to the bottling strength of 46.0% ABV using demineralised water.

The whisky contains permitted spirit caramel colour (E150a).

Glen Scotia 15-Year-Old Single Malt Scotch Whisky does not contain artificial flavourings. This product contains no ingredients derived from genetically modified organisms according to Regulation EC 1829/2003 and 1830/2003 and does not contain any allergenic materials as defined in Regulation 1169/2011 on food information to consumers.

Glen Scotia 15-Year-Old Single Malt Scotch Whisky is produced in Scotland under modern hygienic conditions subject to the control of the Public Health Authorities. The product is manufactured and packaged at a site that is controlled by an ISO 9001:2015 certified



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quality management system. This site is also certified as meeting the requirements of the BRC Global Standard for Food Safety and conforms to the requirements of the Food Safety Act 1990.

These products comply with all relevant UK and EU legislation including, but not limited to:

- The Scotch Whisky Regulations 2009
- The Product Specification for Scotch Whisky
- Regulation (EU) No 110/2008 of the European Parliament and of the Council of 15 January 2008; and
- Regulation (EU) 2019/787 of the European Parliament and of the Council of 17 April 2019

### 8. Description of Product

A bright, amber coloured liquid.

### 9. Batch code interpretation

A lot code is applied to the bottle below the rear label. The lot code is 3 lines, please see below example and description:

|            |                                |
|------------|--------------------------------|
| L1.036.18  | (Line number and Julian code)  |
| 05.02.2018 | (Date, month and year details) |
| 09:30      | (Time of labelling)            |

### 10. Product Information

In line with EC regulations for alcoholic beverages there is no declared expiration on this product. To maintain the quality of these products we advise that the product should be stored between +5 and +25°C, at a relative humidity of no more than 85%.

### 11. Product application area

Glen Scotia 15-Year-Old Single Malt Scotch Whisky is an alcoholic beverage produced for human consumption by persons over the age of 18 Years. It should be consumed in moderation in line with the guidelines in the website [DRINKAWARE.COM](http://DRINKAWARE.COM).

### 12. Additional Information

Single Malt Scotch Whisky is produced using malted barley (*hordeum vulgare*), yeast (*saccharomyces*), water and caramel.

All raw materials are produced within the United Kingdom.

Mercy Zakariya  
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Loch Lomond Group  
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